



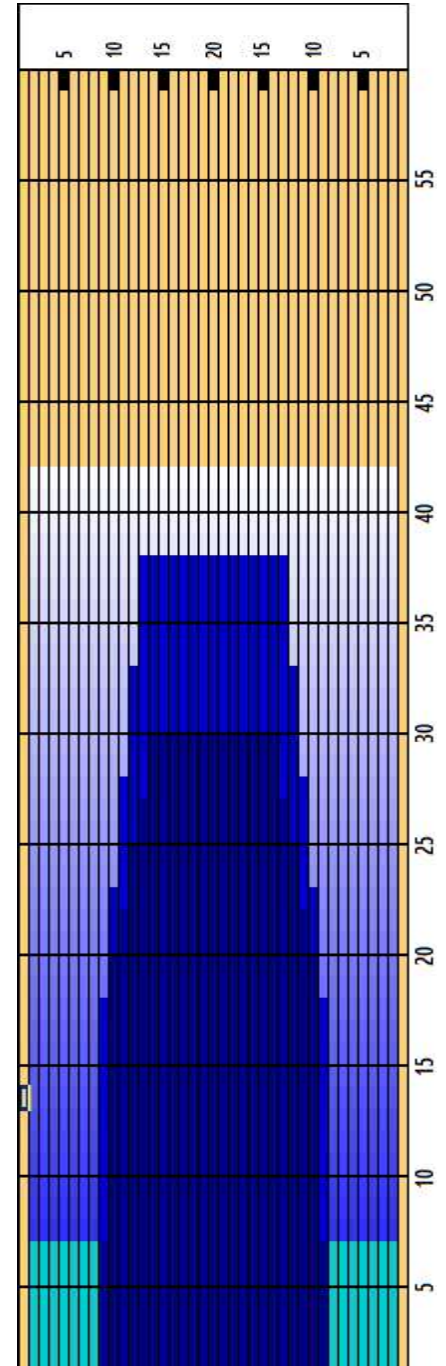
# R - Gateway Arch



Oil Pattern Distance	42	Reverse Brush Drop	38	Oil Per Board	Multi ul
Forward Oil Total	14.585 mL	Reverse Oil Total	11.4 mL	Volume Oil Total	25.985 mL
Tank Configuration	B Only	Tank A Conditioner	FIRE	Tank B Conditioner	ICE

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	4	45	18	148	0.0	7.6	7.6	6660
2	10L	10R	5	45	18	105	7.6	20.3	12.7	4725
3	11L	11R	1	50	18	19	20.3	22.8	2.5	950
4	12L	12R	1	50	18	17	22.8	25.3	2.5	850
5	13L	13R	1	50	18	15	25.3	27.8	2.5	750
6	14L	14R	1	50	18	13	27.8	30.3	2.5	650
7	2L	2R	0	50	22	0	30.3	37.0	6.7	0
8	2L	2R	0	50	26	0	37.0	42.0	5.0	0

	START	STOP	LOADS	MICS	SPEED	CROSSED	START	END	FEET	T.OIL
1	2L	2R	0	50	30	0	42.0	38.0	-4.0	0
2	13L	13R	2	50	18	30	38.0	32.9	-5.1	1500
3	12L	12R	2	50	18	34	32.9	27.8	-5.1	1700
4	11L	11R	2	45	18	38	27.8	22.7	-5.1	1710
5	10L	10R	2	45	18	42	22.7	17.6	-5.1	1890
6	9L	9R	5	40	14	115	17.6	7.7	-9.9	4600
7	2L	2R	0	40	14	0	7.7	0.0	-7.7	0



Cleaner Ratio Main Mix                      NA              Forward             

Cleaner Ratio Back End Mix                NA              Reverse               

Cleaner Ratio Back End Distance        NA              Combined             

Buffer RPM: 4 = 720 | 3 = 520 | 2 = 210 | 1 = 110

<p> Designed for FLEX | GATEWAY ARCH - 8442 | John Davis, the Founder of Kegel, was from Missouri and used to have a saying; &ldquo;they always like &lsquo;em easy in St. Louis.&rdquo; The Gateway Arch pattern is a tribute to that saying and yes, the composite shape is one large arch&hellip;from 9R-9L!</p>

Item	3L-7L:18L-18R	8L-12L:18L-18R	13L-17L:18L-18R	18L-18R:17R-13R	18L-18R:12R-8R	18L-18R:7R-3R
Description	Outside:Middle	Middle:Middle	Inside:Middle	Middle:Inside	Middle:Middle	Middle:Outside
Track Zone Ratio	6.58	1.93	1.01	1.01	1.93	6.58

